

# TIP Series



## RUBBER INJECTION MOLDING MACHINE

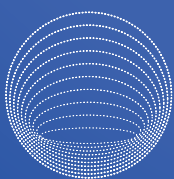
橡膠射出成型機系列

 **TungYu**

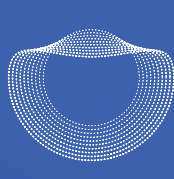
# FORMING INNOVATION

東毓深耕成型技術 持續擴展應用領域

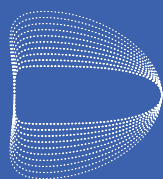
Tung Yu specializes in crafting cutting-edge hydraulic machines, from rubber compression to injection molding, revolutionizing industries across 75+ nations. Join us in shaping the future of technology and experiencing the Tung Yu difference!



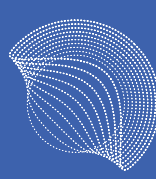
 TYC



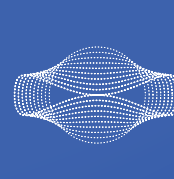
 TIP



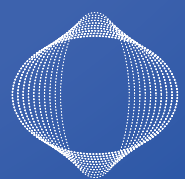
 THP



 Tire



 Heavy Duty  
Composites



 YCP

## Tung Yu - Tailor-Made Solutions Provider

Tung Yu, with ISO 9001 approved and CE certified, is highly experienced in the field of hydraulic machinery since 1983. Tung Yu manufactures a wide assortment of products, from 5 tons hydraulic press to 15,600 tons conveyor belt production line and we offer a comprehensive One-Stop Shopping service for customers. Our product line includes: Compression Molding Machines, Rubber and (Liquid) Silicone Injection Molding Machines, Conveyor Belt Vulcanizing Machines, Tire Molding Machines, Retreading and Solid Tire Molding Machines.

東毓油壓機械股份有限公司，自1983年創立以來，秉持著董事長楊楨彬先生之「**穩健踏實、永續經營**」經營理念，以「**誠信**」立足市場。『Tung Yu』品牌行銷全球七十餘國。承製能力範圍廣闊，鎖模力由5噸小型油壓沖床至15,600噸的輸送帶硫化機，均能承製。主要機械產品線：熱壓成型機、橡矽膠(液態)射出成型機、輸送帶硫化機、輪胎硫化機、翻新胎硫化機以及各式油壓機械，產品應用領域跨足各大產業。未來發展以創新為目標，深耕「力量與熱量載具」之核心技術，成為成型技術的領先者，為客戶創造最大價值。



總公司 Headquarters



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### ■ TIP Series Machine Ranges TIP 系列機型

- 05 Vertical Rubber Injection Molding Machine  
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全球銷售網路

# TIP Applications

## TIP 系列機型成品類別

### Rubber Applications:

Natural rubber, Synthetic rubber, Metal boned part, Pharmaceutical usage rubber, Oil resistance rubber, Heat resistance rubber, Silicone

### Automotive Spare Parts Industry:

Automotive rubber parts, O-rings, Brake diaphragm , Car window sealing strips, Dust seals, Tire bladder, Shockproof rubber, Shaft seals, Coupling seals, Boot seals

### Electronics Industry:

Electronic parts, Rollers, Shockproof rubber

### Lifestyle:

Medical parts, Rubber soles, Swimming appliances

適用橡膠類別：天然橡膠、合成橡膠、含骨架橡膠、醫療用橡膠、耐油橡膠、耐熱橡膠、矽膠

汽機車零件產業：汽機車雜件、O型環、煞車薄膜、汽車門條、防塵封、氣囊、減震橡膠、軸封、聯軸器

電子產業：電子零件、滾輪、減震橡膠

生活日常用品：醫療用品、橡膠鞋底、蛙鞋、潛水鏡框





# TIP-1000-L-200-PCD

## Vertical Rubber Injection Molding Machine (FILO) 立式橡膠射出成型機 (先進後出)

**Clamping Force 鎖模力 : 200 tons**  
**Injection Volume 射出量 : 1000 c.c.**

### Mechanical features at a glance

- Simplicity in material preparation, flexibility in the production of complicated product.
- Compound pre-heating during loading process that decreases curing time and increases productivity.
- Material fully filled with mold via runner path.
- Constant injection control to decrease rubber flash and save labor cost.
- Vertical mold clamping device is suitable for product with insert.
- 備料簡單容易，不須秤重或考慮產品外型。
- 膠料經螺桿入料及控溫之預熱過程，有效縮短成品硫化時間、提高生產效率。
- 採用流道充填模具方式，針對形狀複雜成品亦能輕易成型。
- 搭配模具之設計及定量射出控制，可大幅改善無效毛邊、節省工時成本。
- 立式夾模機構，方便含骨架工件放置。



# TIP-V-1000-2RT-L-150-PCD

## Vacuum Chamber Series (FILO)

### 真空型 (先進後出)

**Clamping Force 鎖模力 : 150 tons**  
**Injection Volume 射出量 : 1000 c.c.**

#### Mechanical features at a glance

- Excellent heat shielding to save energy.
- Clamping unit can be individually utilized as a vacuum compression molding machine for multiple applications.
- 熱量不易流失，節省能源。
- 合模單元可單獨作為真空熱壓硫化成型機使用，機台用途更加多元化。



Vacuum door open  
真空門開



Vacuum door close  
真空門關

#### Features 特寫說明

- Vacuum system for better compound flow and releasing air to enhance production yield rate.
- Vacuum door design can provide more space for mold operation.
- 真空式設計，加強膠料流動防止氣泡產生，提高產品良率。
- 真空門設計可提供更多模具操作空間。



# TIP-1000-2RT-L-250-PCD

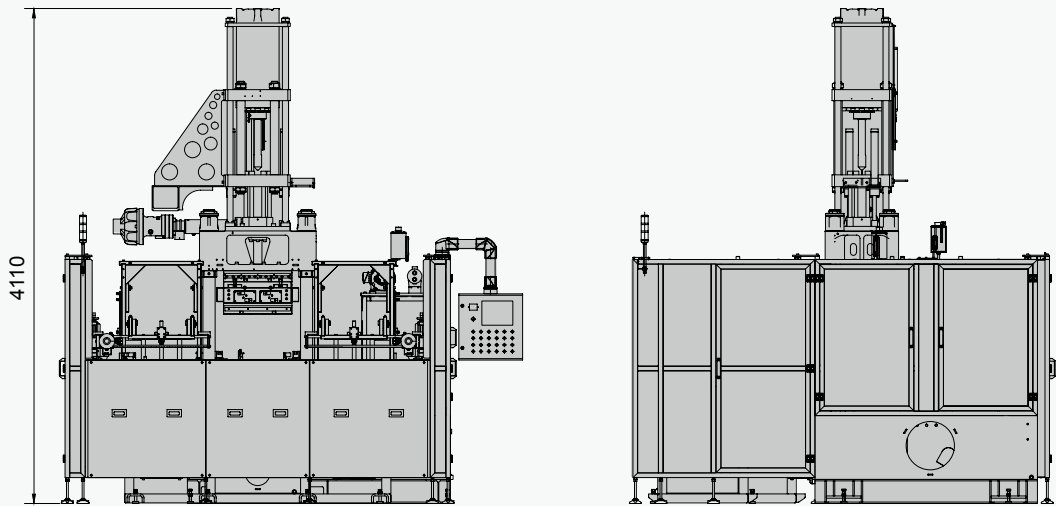
Double Molds Injection Molding Machine(FILO)

雙換模機型 (先進後出)

Clamping Force 鎖模力 : 250 tons  
Injection Volume 射出量 : 1000 c.c.



## Dimensions 構造



## Mechanical features at a glance

- Dual-shuttle automatic demolding mechanism enables continuous production with two sets of molds, significantly increasing machine uptime.
- Independent temperature control system for sliding plate maintains mold temperature during shuttling and demolding, shortening cycle time and improving production efficiency.
- Versatile cold runner system with melt temperature control can be attached to the molding machine and, with a one-time design, significantly reduces production costs.
- Cantilever-type flip plate design provides a large mold opening area for easy product removal and mold inspection.
- 雙邊移模自動脫模機構，透過二副模具交替生產，大量提高機器稼動率。
- 獨立滑動板溫控系統，可提供模具在移模/脫模過程，維持模具恆溫，縮短成型時間，提高生產效率。
- 泛用型冷澆道，膠料溫控技術可隨附在成型機端，並透過一次性設計，大幅將低生產成本。
- 懸臂式翻板設計，掀模作業空間大，方便進行成品取出作業與模具檢查。

## Products 製造成品

- Automotive rubber parts
- 汽機車橡膠雜件

# TIP-2000-2RT-L-250-PCD

## J-Frame Rubber Injection Molding Machine (FLO)

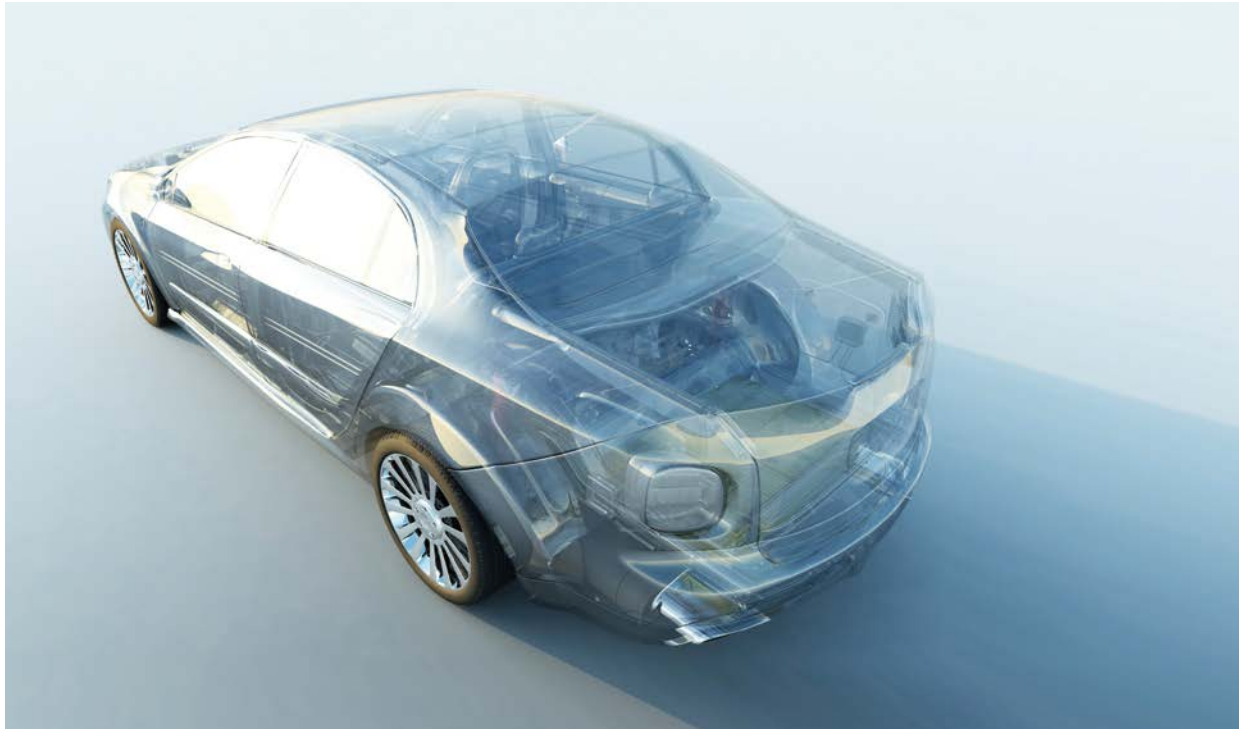
### J型機構 (先進後出)

**Clamping Force 鎖模力 : 250 tons**  
**Injection Volume 射出量 : 2000 c.c.**

#### Mechanical features at a glance

- Main frame with J type design to save space.
- Full operation on HMI with rotation arm to comply with ergonomic design.
- Optimization of temperature regulator design with orderly tubes to save space and improve operation noise.
- Equipped with guide sleeve on screw inlet to enhance the rubber feeding capacity.
- Screw motor with reverse function, easily remove the residual rubber out of extruder.
- 機身J型設計，可減少佔地面積。
- 全人機操作搭配懸臂式連結桿，符合人體工學。
- 溫油器外形優化，配管簡潔，節省使用空間及改善噪音問題。
- 增加入料螺桿導套，提升入料能力。
- 選用可逆馬達，入料螺桿可進行逆轉動作，將膠料排出，可快速清理殘膠。





### Products 製造成品

- Automotive rubber parts
- Shockproof rubber
- Dust seals
- Coupling seals
- Shaft seals
- 汽機車雜件
- 減震橡膠
- 防塵封
- 密封件
- 軸封



### Features 特寫說明

- Front kit with width adjusting design for different mold applications.
- Suitable for various demolding process.
- 脫模部寬度可調，模具可用範圍更有彈性。
- 可搭配模具設計，執行不同開模方式。

# TIP-150-A-L-75-S-PCD

## Vertical Rubber Injection Molding Machine (FIFO) 立式橡膠射出成型機 (先進先出)

Clamping Force 鎖模力 : 75 tons  
Injection Volume 射出量 : 150 c.c.

### Mechanical features at a glance

- FIFO design to ensure quality of rubber compounds.
- Customized type with small injection volume for miniature product.
- 先進先出的入料機構可有效維持膠料品質，換料清潔快速完成。
- 小型射出機，適合微型產品精確生產。

### Products 製造成品

- Dust cover
- 線性滑軌防塵套



### Features 特寫說明

- Auxiliary feeding mechanism to improve rubber shortage.
- 配有輔助入料機構，改善斷料問題。



# TIP-300-L-50-PCD

## C-Frame With Rotary Table Rubber Injection Molding Machine(FIFO)

### 輕型雙換模射出成型機(先進先出)

**Clamping Force 鎖模力 : 50 tons**  
**Injection Volume 射出量 : 300 c.c.**

#### Mechanical features at a glance

- With C type configuration to have easy operation access.
- Rotary table is driven by servo motor which can offer multi-station production with different positions stop.
- C型主機設計，操作空間三面開放。
- 轉盤以伺服馬達驅動，可以配合不同位置作業，達成多站式生產。

#### Features 特寫說明

- Rotary table design with two molds shifting to increase production efficiency.
- 轉盤機構交換模具，提高生產效率。



#### Products 製造成品

- Car window seals
- 汽車門條



• Dust cover 線性滑軌防塵套



• Car window seals 汽車門條

# TIP-2000-3RT-L-250-PCD

## Vertical Rubber Injection Molding Machine(FIFO)

### 立式橡膠射出成型機 (先進先出)

**Clamping Force 鎖模力 : 250 tons**  
**Injection Volume 射出量 : 2000 c.c.**

#### Mechanical features at a glance

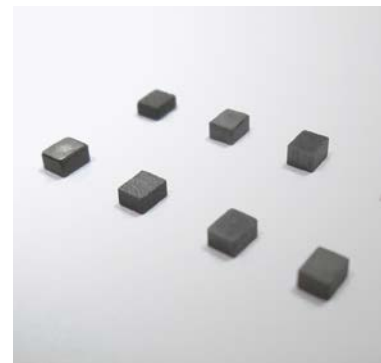
- Servo Hydraulic System, delivering high-precision, high-speed, and high-response dynamic control through the combination of hydraulic power and servo precision.
- Energy Monitoring System (EMS), gets real-time insights into your production energy consumption and easily saves energy with precise control.
- PC-based control system is adopted for the HMI, providing a highly integrated, flexible, and reliable solution.
- 伺服油壓系統，結合了油壓系統強大的力量和伺服系統精準的控制，能提供高精度、高速度、高反應性的動態控制。
- 能源監控系統，即時掌握生產用電，精準控管，輕鬆節能。
- 人機採用PC Based控制系統，提供高度整合、靈活性及可靠性。



Vertical Rubber Injection  
Molding Machine  
立式橡膠射出成型機

Special Purpose Machine  
特殊專用機型

Horizontal Rubber Injection  
Molding Machine  
臥式橡膠射出成型機



### Products 製造成品

- Automotive Rubber Parts
- Electronic parts
- Medical parts
- 橡膠汽機車雜件
- 電子零件
- 醫療用品



### Features 特寫說明

- FIFO Injection design decreases process time and increases productivity.
- 先進先出系統可縮短製作流程時間、提升生產效率。

# TLSR-400-2RT-200-PCD

## Liquid Silicone Rubber Injecton Molding Machine 液態射出成型機

### Mechanical features at a glance

- TLSR equips with A & B tank can work at the same time, with high precision in metering and mixing control, the third color line and other additives is available.
- Equipped with variable piston pump to save more energy than constant displacement pump.
- Equipped with quick latch system for easy mold change.
- TLSR採用強制同步輸出，A、B兩劑計量精準，可搭配第三劑添加色彩及各類添加物。
- 採變量柱塞泵設計較傳統定量泵省電。
- 搭配快速換模機構節省換模時間。

### TLSR series are applicable for the production of vehicle parts, eletronic and medical goods, infant care and food products etc.

適用汽機車零件、精密電子、醫療器材、嬰兒用品及食物容器等產品。



# TIP-320-H-100-PCD

## Vertical Clamping Frame with Horizontal Injection Unit by Side (FIFO) 臥式射料立式合模機構 (先進先出)

Clamping Force 鎖模力 : 100 tons  
Injection Volume 射出量 : 320 c.c.



### Robot Application 機械手臂運用

- Automatic process to save labor costs.
- 提高製程自動化，有效降低人力成本。



### Mechanical features at a glance

- Vertical clamping frame with horizontal injection unit by side for easy mold change.
- Precisely digital metering.
- FIFO injection unit is more suitable for rubber with high sensitivity on temperature.
- Capable of operating with silicone and rubber to increase the utility.
- With material shortage alarm and mold safety design to prevent defective products and mold .
- 臥式射料立式合模，模具安裝更換方便。
- 數位計量精準。
- 入料採用先進先出，對溫度控制較敏感的膠料更加適用。
- 矽橡膠可共用一台射出機，擴大原料運用範圍。
- 缺料警報及模具安全保護設計，預防因缺料而影響品質及保護模具因人為疏忽而造成損傷。

# TIP-1000-H-200-PCD

## Horizontal Rubber Injection Molding Machine (FIFO) 臥式橡膠射出成型機 (先進先出)

**Clamping Force 鎖模力 : 200 tons**  
**Injection Volume 射出量 : 1000 c.c.**

### Mechanical features at a glance

- With FIFO injection design, save process time and increase productivity.
- Horizontal mechanism is ergonomically designed and integrated with automated processes, resulting in smoother operation.
- Equipped with auto de-molding device for finished products can be dropped by its own weight, and improve auto production process.
- Compiled with OPC UA standard, seamlessly integrate other molding equipment and peripheral systems.
- 先進先出(FIFO)設計，可縮短流程時間、提升生產效率。
- 臥式機構設計符合人體工學，結合自動化流程，操作上更加順暢。
- 利用自動脫模機構，成品即能藉由自重落下，提升自動化生產程度。
- 可選OPC UA設置規格，無縫整合其他成型設備與周邊系統。

### Products 製造成品

- O-rings
- Roller
- Brake diaphragm
- O型環
- 滾輪
- 煞車薄膜



Vertical Rubber Injection  
Molding Machine  
立式橡膠射出成型機

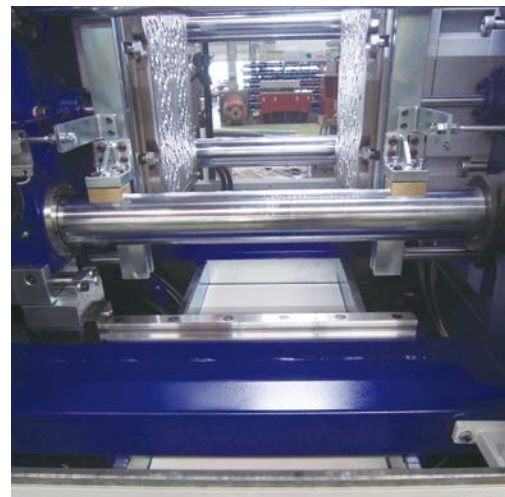
Special Purpose Machine  
特殊專用機型

Horizontal Rubber Injection  
Molding Machine  
臥式橡膠射出成型機



#### Cold Runner Block (CRB+) 泛用型冷澆道

Through this system to save more materials and reduce production cost.  
聰明省下更多餘料，有效降低生產成本。



#### Product Conveyor 輸送帶

Multiple machines can be connected, products can be collected automatically.  
可串聯多台主機，整廠成品自動集料。

## Optional Accessories 選購配備



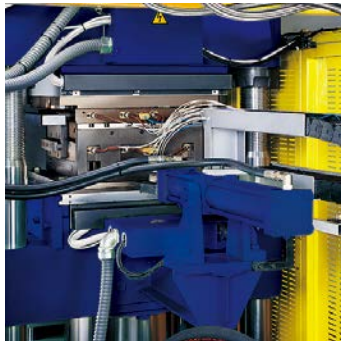
**Silicone Stuffer**  
矽膠輔助推筒

Available for silicone products process.  
搭配此推筒可生產矽膠產品。



**Horizontal Type Silicone Stuffer**  
臥式輔助推筒

Horizontal type is available.  
可搭配臥式設計。



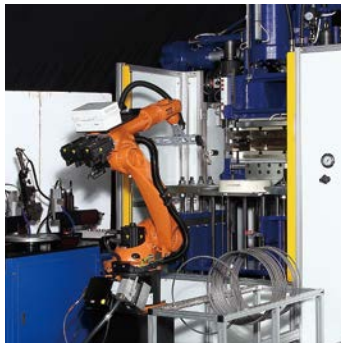
**Mold Heating Device**  
模具加熱裝置

Decrease mold heating time. Keep mold temperature without heat loss.  
縮短模具加熱時間。  
保持模具溫度，防止熱能散失。



**Auto De-molding Device**  
自動脫模機構

Combined with molding design and automation operating system to increase productivity.  
搭配此機構可達到無人化操作模式，提高生產效率。



**Robot Application**  
機械手臂運用

Automatic process to save labor costs.  
提高製程自動化，有效降低人力成本。



**Top/ Bottom Hydraulic Mechanical Ejectors, Synchronized Mechanism**  
上/下吊模裝置、同步機構

For synchronize several opening levels. Two sides guiding rods connected through a rack and pinion system achieve synchronization.  
可運用於不同高度雙側導桿與齒排相連，並有機械式同步裝置。



**Clean Brush**  
清潔刷

Brush for mold clean to enhance automation process.  
可搭配模具清潔刷使用，提高機台自動化能力。



**Articulating arm-mounted HMI**  
懸吊式HMI

Adaptable operation to suit various working conditions, optimizing equipment utilization.  
靈活操作，適應多樣化工作場景，提高設備利用率。

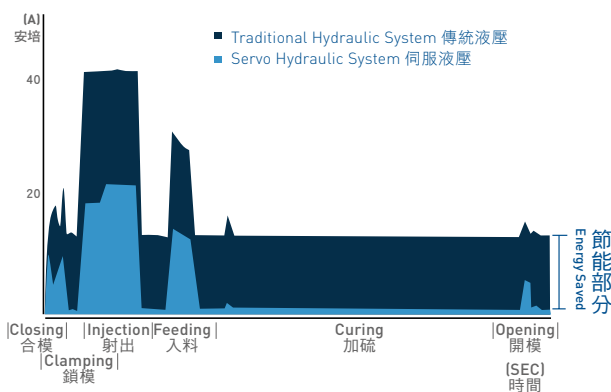
# Hydraulic Servo Energy Saving System

## 油壓伺服動力節能系統

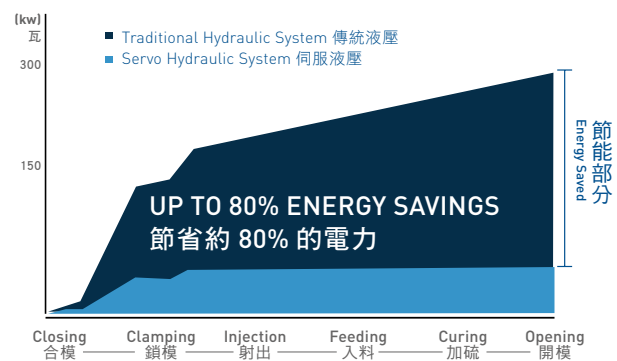


UP TO 80% ENERGY SAVINGS  
極省電，較傳統定量泵節電80%

- Low noise :  
High stability and efficiency with feature of low noise did provide quiet working environment for operator.
- High efficiency :  
During the idle process of machine and long curing time, the pump keeps low rotation rate and low flow, it decreases the friction while hydraulic oil flowing in the pump and pipe. Then the temperature of hydraulic oil is stable. With stable temperature of hydraulic oil, the hydraulic unit and oil life cycle is extended.
- Ultra energy-saving :  
Compare to traditional motor with constant displacement pump, the energy system saves more power.
- High accuracy :  
With induction servo motor will be more accurate and stable on speed control.
- 低噪音：採用感應伺服馬達，具有高穩定性及高效率外，其運轉低噪音特性，提供安靜的工作環境。
- 高效率：因系統的高效率加上機器待機或長硫化時間，液壓油減少在泵浦及管路因流動摩擦產生的熱量，故液壓油溫度獲得極佳的控制；油溫的穩定性，相對確保液壓系統各元件及液壓油之使用年限。
- 高省電：本系統相對於一般傳統馬達搭配定量泵浦更為省電。
- 高精度：使用感應伺服馬達，速度的控制精度更為精確且穩定。



Output Ampere 輸出電流

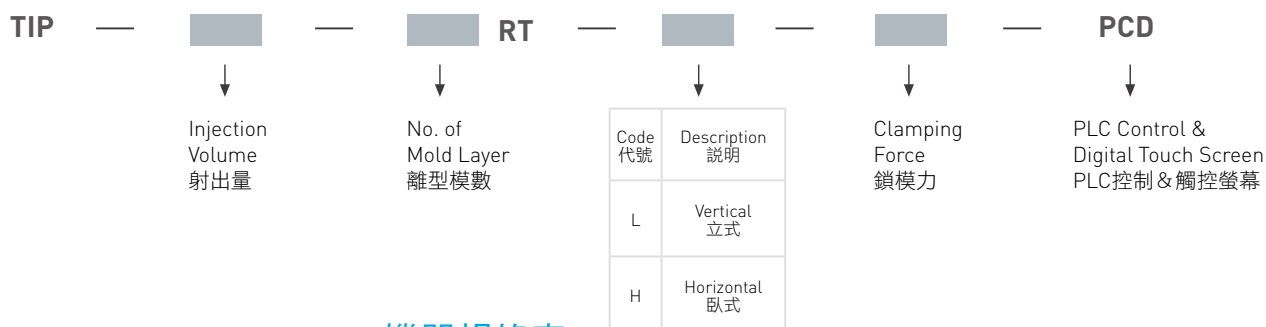


Power Consumption Per Cycle 單次功率累積

※ 以射出機2000c./鎖模力250噸為基礎比較，數據會因模具、配方及硫化時間而有差異

※ The comparison is based on injection molding machine with 2000c./250 tons clamping force. The data will be different by mold, recipe and curing time.

## TIP Model Guide 型式說明



## Technical Specifications 機器規格表

L 立式	Machine Type 機型	TIP-L Vertical							
	Injection Unit 射出單元								
	Injection Volume 射出量	c.c.	100 <sup>(1)</sup>	500	1000	2000	3000	3000	
	Injection Pressure 射出壓力	kg / cm <sup>2</sup>	1500~2000						
	Clamping Unit 夾模單元								
	Clamping Force 鎖模力	tons	100	150	200	250	350	500	
	Heating Platen (L.R. X F.B.) 熱盤尺寸 (左右 X 前後)	mm	400 X 400	450 X 500	450 X 500	570 X 610	700 X 700	800 X 800	
	Daylight 最大開檔	mm	250	400~600	450~650	500~650	500~700	500~700	
	Stroke 主機行程	mm	250	350	350 / 400	400	400	400	
	Mold Thickness 使用模高	mm	150	50~400	100~600	100~600	100~650	100~650	

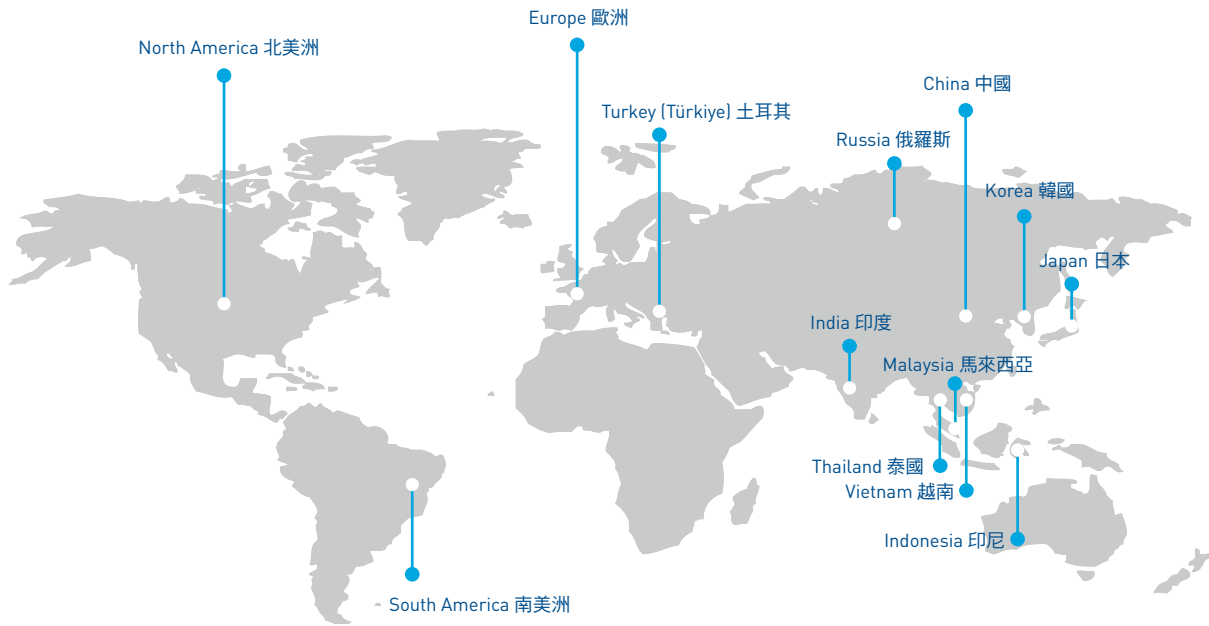
H 臥式	Machine Type 機型	TIP-H Horizontal						
	Clamping Force 鎖模力	tons	50	100	200	500		
	Mold Opening Force 開模力	tons	1.7	2.5	4	17		
	Piston Dia. 活塞直徑	mm	Ø190	Ø270	Ø355	Ø560		
	Clamping Stroke 夾模行程	mm	275	430	450	700		
	Daylight 最大開檔	mm	500	650	575	800		
	Mold Size 模板固定尺寸	mm	H 375 X W 480	H 565 X W 675	H 505 X W 510	H 800 X W 800		
	Post Distance (F.R. X T.B.) 支柱間距 (前後 X 上下)	mm	335 X 230	455 X 345	660 X 260	820 X 820		
	Max. Injection Volume 最大射出量	c.c.	314	622	1000	3000		
	Max. Injection Pressure 最大射出壓力	kg / cm <sup>2</sup>	1640	1710	2000	2200		

### Remarks

- (1) Min. injection volume can be 5 c.c.
- (2) Clamping force and injection volume can be designed according to different requirement.
- (3) Injection pressure between the range is regular design and we can support the others out of this range for optional.

### 備註

- (1) 最小射出量可達 5 C.C.
- (2) 鎖模力與射出量可依需求做搭配
- (3) 射出壓力在範圍外，可依需求做選配



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